

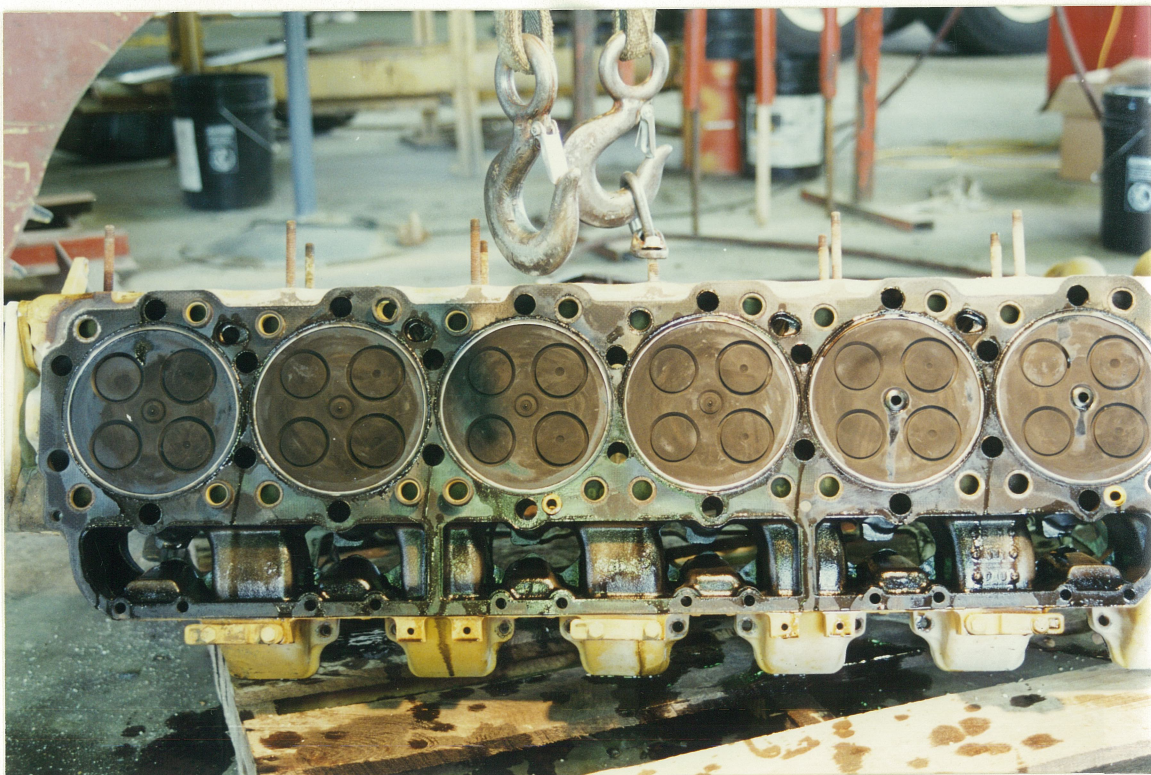
PETRON USA, INC.

CSR - SOUTHERN AGGREGATES APRIL, 1995

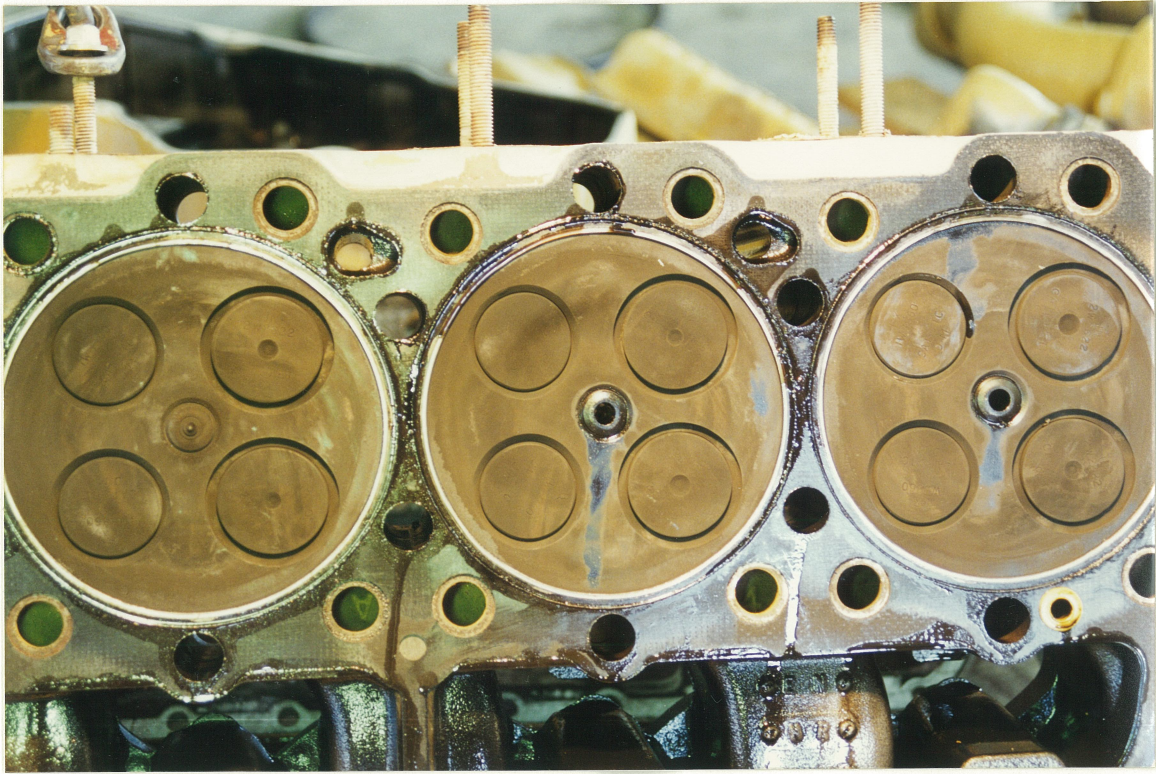
The following photographs were taken in the shop of Yancey Brothers. Yancey is the Caterpillar dealer for this area. Aside from the fluorescent lighting interfering with the color tints, the pictures speak for themselves.

This engine is a CAT 3406 from a 980 F loader. The transmission went down so Southern Aggregates made a cost saving preventative decision to rebuild while it was off line. The piece of equipment operates at their Hitchcock Quarry in Macon, GA and has 17,414 hours without ever going into the engine. Over 9,000 of those hours have been with continuous use of FEROX-230.

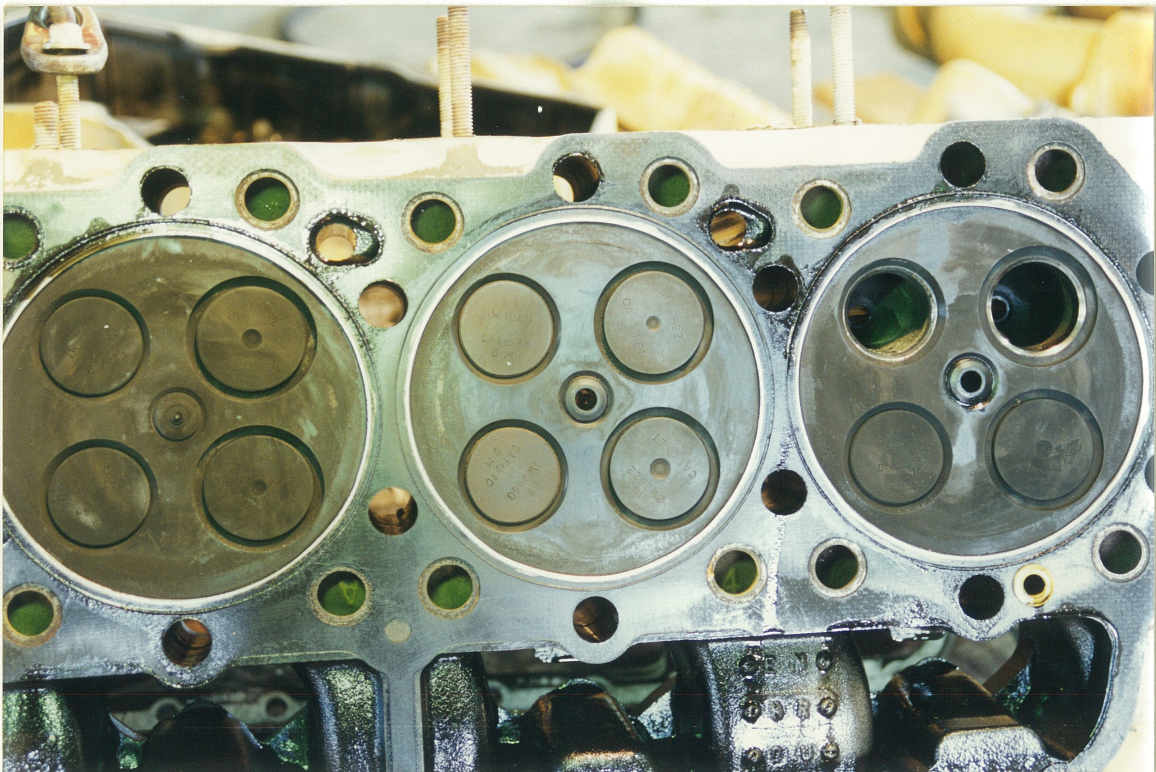
The series of photographs begins with the entire cylinder head and moves to show close-ups verifying the absence of hard carbon build-up.



The photograph below is a closer shot of cylinders 4, 5, and 6 as they appeared after removal.



The photograph below are the same cylinders showing cylinder 5 after being wiped with a cloth and cylinder 6 with valves removed.



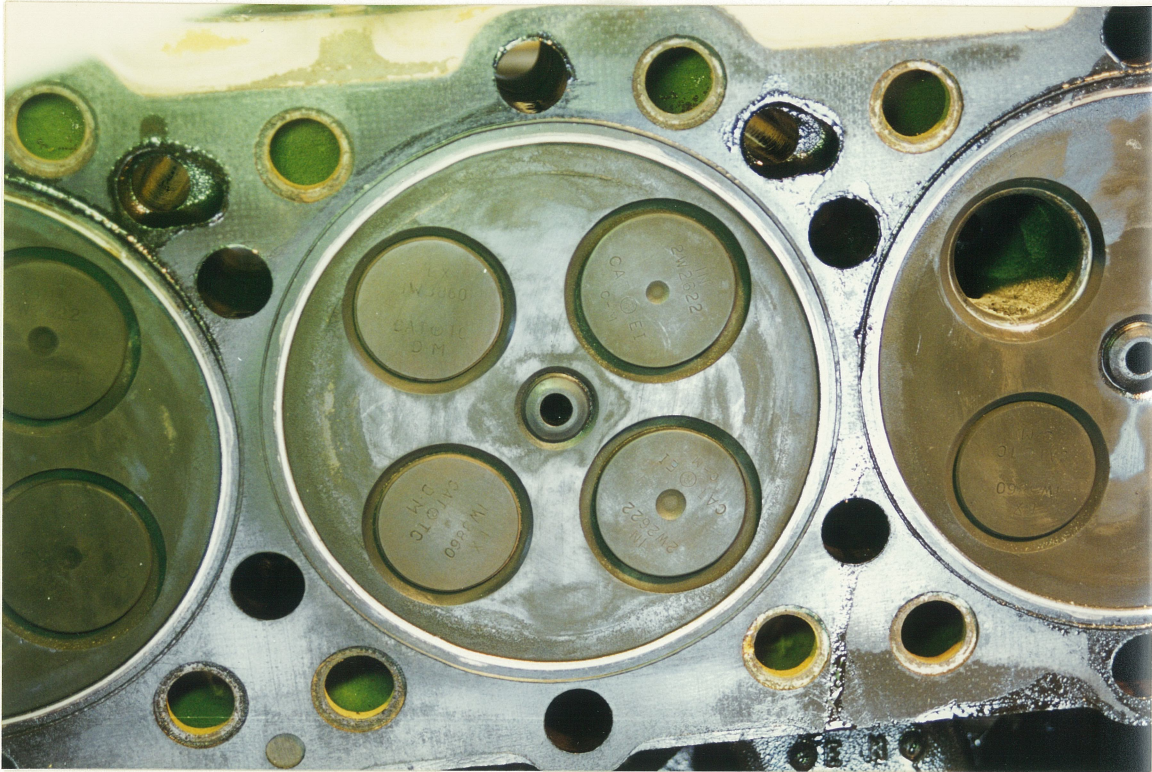
Below are two pistons as they looked after removal.



Below are the same two pistons after the left one has been picked up, wiped clean, and replaced.



A closer view of cylinders 5 and 6 shows absence of hard carbon build-up and cleanliness of exhaust port.



Exhaust valve on left wiped clean with no carbon build-up on stem.



Note the cleanliness of the liner with a closer inspection revealing no grooves.



It also needs to be noted that oil analysis reports by Southern Aggregates' lubricants supplier look very good.